

BYU CITY FIRE STATION

SECTION 06176 - METAL-PLATE-CONNECTED WOOD TRUSSES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. This Section includes wood roof, and floor trusses and truss accessories.
- B. Related Sections include the following:
 - 1. Division 6 Section "Rough Carpentry" for roof sheathing and subflooring and dimension lumber for supplementary framing and permanent bracing.

1.3 DEFINITIONS

- A. Metal-Plate-Connected Wood Trusses: Planar structural units consisting of metal-plate-connected members fabricated from dimension lumber and cut and assembled before delivery to Project site.
- B. Lumber grading agencies, and the abbreviations used to reference them, include the following:
 - 1. WCLIB - West Coast Lumber Inspection Bureau.
 - 2. WWPA - Western Wood Products Association.

1.4 PERFORMANCE REQUIREMENTS

- A. Structural Performance: Provide metal-plate-connected wood trusses capable of withstanding design loads within limits and under conditions indicated.
 - 1. Design Loads: As indicated.

1.5 SUBMITTALS

- A. Product Data: For metal-plate connectors, metal framing anchors, bolts, and fasteners.
- B. Shop Drawings: Show location, pitch, span, camber, configuration, and spacing for each type of truss required; species, sizes, and stress grades of lumber; splice details; type, size, material, finish, design values, orientation, and location of metal connector plates; and bearing details.
 - 1. For installed products indicated to comply with design loads, include structural analysis data signed and sealed by the qualified professional engineer responsible for their preparation.
- C. Product Certificates: For metal-plate-connected wood trusses, signed by officer of truss fabricating firm and stamped by a Utah Professional Engineer..
- D. Qualification Data: For metal-plate manufacturer, professional engineer, fabricator, and Installer.

BYU CITY FIRE STATION

- E. Research/Evaluation Reports: For the following, showing compliance with building code in effect for Project:
 - 1. Metal-plate connectors.
 - 2. Metal framing anchors.

1.6 QUALITY ASSURANCE

- A. Metal Connector-Plate Manufacturer Qualifications: A manufacturer that is a member of TPI and that complies with TPI quality-control procedures for manufacture of connector plates published in TPI 1.
 - 1. Manufacturer's responsibilities include providing professional engineering services needed to assume engineering responsibility.
 - 2. Engineering Responsibility: Preparation of Shop Drawings and comprehensive engineering analysis by a qualified professional engineer.
- B. Source Limitations for Connector Plates: Obtain metal connector plates through one source from a single manufacturer.
- C. Comply with applicable requirements and recommendations of the following publications:
 - 1. TP1 1, "National Design Standard for Metal Plate Connected Wood Truss Construction."
 - 2. TPI DSB, "Recommended Design Specification for Temporary Bracing of Metal Plate Connected Wood Trusses."
 - 3. TPI HIB, "Commentary and Recommendations for Handling, Installing & Bracing Metal Plate Connected Wood Trusses."
- D. Wood Structural Design Standard: Comply with applicable requirements in AFPA's "National Design Specifications for Wood Construction" and its "Supplement."

1.7 DELIVERY, STORAGE, AND HANDLING

- A. Comply with TPI recommendations to avoid damage and lateral bending. Provide for air circulation around stacks and under coverings.
- B. Inspect trusses showing discoloration, corrosion, or other evidence of deterioration. Discard and replace trusses that are damaged or defective.

1.8 COORDINATION

- A. Time delivery and erection of trusses to avoid extended on-site storage and to avoid delaying progress of other trades whose work must follow erection of trusses.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

BYU CITY FIRE STATION

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Metal Connector Plates:
 - a. Alpine Engineered Products, Inc.
 - b. CompuTrus, Inc.
 - c. Eagle Metal Products.
 - d. Jager Industries, Inc.
 - e. Mitek Industries, Inc.
 - f. Robbins Engineering, Inc.
 - g. TEE-LOK Corporation.
 - h. Truswal Systems Corporation.
 2. Metal Framing Anchors:
 - a. Alpine Engineered Products, Inc.
 - b. Cleveland Steel Specialty Co.
 - c. Harlen Metal Products, Inc.
 - d. KC Metals Products, Inc.
 - e. Silver Metal Products, Inc.
 - f. Simpson Strong-Tie Company, Inc.
 - g. Southeastern Metals Manufacturing Co., Inc.
 - h. United Steel Products Company, Inc.

2.2 DIMENSION LUMBER

- A. Lumber: DOC PS 20 and applicable rules of lumber grading agencies certified by the American Lumber Standards Committee Board of Review.
1. Factory mark each piece of lumber with grade stamp of grading agency.
 2. Provide dressed lumber, S4S, manufactured to actual sizes required by DOC PS 20 for moisture content specified.
 3. Provide dry lumber with 19 percent maximum moisture content at time of dressing.
- B. Grade and Species: Provide visually graded dimension lumber for truss chord and web members, of the following grade and species:
1. Grade for Chord Members: As indicated.
 2. Species: Douglas fir-larch; WCLIB or WWPA.

2.3 METAL CONNECTOR PLATES

- A. General: Fabricate connector plates to comply with TPI 1 from metal complying with requirements indicated below:
- B. Hot-Dip Galvanized Steel Sheet: ASTM A 653, G60 coating designation; Designation SS, Grade 33, and not less than 0.036 inch thick.
- C. Electrolytic Zinc-Coated Steel Sheet: ASTM A 591, 80Z coating designation; ASTM A 570, Structural Steel (SS), Grade 33, and not less than 0.047 inch thick.
- D. Aluminum-Zinc Alloy-Coated Steel Sheet: ASTM A 792, AZ50 coating designation; Structural Steel (SS), Grade 33, and not less than 0.036 inch thick.

BYU CITY FIRE STATION

2.4 FASTENERS

- A. General: Provide fasteners of size and type indicated that comply with requirements specified in this Article for material and manufacture.
 - 1. Where trusses are exposed to weather, in ground contact, or in area of high relative humidity, provide fasteners with hot-dip zinc coating complying with ASTM A 153.
- B. Nails, Wire, Brads, and Staples: FS FF-N-105.
- C. Power-Driven Fasteners: CABO NER-272.
- D. Wood Screws: ASME B18.6.1.
- E. Lag Bolts: ASME B18.2.1..
- F. Bolts: Steel bolts complying with ASTM A 307, Grade A; with ASTM A 563 hex nuts and, where indicated, flat washers.
- G. Expansion Anchors: Anchor bolt and sleeve assembly of material indicated below with capability to sustain, without failure, a load equal to 6 times the load imposed when installed in unit masonry assemblies and equal to 4 times the load imposed when installed in concrete as determined by testing per ASTM E 488 conducted by a qualified independent testing and inspecting agency.
 - 1. Material: Carbon-steel components, zinc plated to comply with ASTM B 633, Class Fe/Zn 5.

2.5 METAL FRAMING ANCHORS

- A. General: Provide framing anchors made from metal indicated, of structural capacity, type, and size indicated, and as follows:
 - 1. Research/Evaluation Reports: Provide products acceptable to authorities having jurisdiction and for which model code research/evaluation reports exist that show compliance of metal framing anchors, for application indicated, with building code in effect for Project.
 - 2. Allowable Design Loads: Provide products with allowable design loads, as published by manufacturer, that meet or exceed those indicated. Manufacturer's published values shall be determined from empirical data or by rational engineering analysis and demonstrated by comprehensive testing performed by a qualified independent testing agency.
- B. Galvanized Steel Sheet: Hot-dip, zinc-coated steel sheet complying with ASTM A 653/A 653M, G60 coating designation.

2.6 MISCELLANEOUS MATERIALS

- A. Galvanizing Repair Paint: SSPC-Paint 20 or DOD-P-21035, with dry film containing a minimum of 94 percent zinc dust by weight.

2.7 FABRICATION

- A. Cut truss members to accurate lengths, angles, and sizes to produce close-fitting joints.

BYU CITY FIRE STATION

- B. Fabricate metal connector plates to sizes, configurations, thicknesses, and anchorage details required to withstand design loads for types of joint designs indicated.
- C. Assemble truss members in design configuration indicated; use jigs or other means to ensure uniformity and accuracy of assembly with joints closely fitted to comply with tolerances in TPI 1. Position members to produce design camber indicated.
 - 1. Fabricate wood trusses within manufacturing tolerances in TPI 1.
- D. Connect truss members by metal connector plates located and securely embedded simultaneously in both sides of wood members by air or hydraulic press.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install wood trusses only after supporting construction is in place and is braced and secured.
- B. Before installing, splice trusses delivered to Project site in more than one piece.
- C. Hoist trusses in place by lifting equipment suited to sizes and types of trusses required, exercising care not to damage truss members or joints by out-of-plane bending or other causes.
- D. Install and brace trusses according to TPI recommendations and as indicated.
- E. Install trusses plumb, square, and true to line and securely fasten to supporting construction.
- F. Space trusses as indicated; adjust and align trusses in location before permanently fastening.
- G. Anchor trusses securely at bearing points; use metal framing anchors. Install fasteners through each fastener hole in metal framing anchor according to manufacturer's fastening schedules and written instructions.
- H. Install and fasten permanent bracing during truss erection and before construction loads are applied. Anchor ends of permanent bracing where terminating at walls or beams.
 - 1. Install and fasten strongback bracing vertically against vertical web of parallel-chord floor trusses at centers indicated.
- I. Install wood trusses within installation tolerances in TPI 1.
- J. Do not cut or remove truss members.
- K. Replace wood trusses that are damaged or do not meet requirements.
 - 1. Do not alter trusses in field.

3.2 REPAIRS AND PROTECTION

- A. Repair damaged galvanized coatings on exposed surfaces with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.

BYU CITY FIRE STATION

END OF SECTION 06176